

# **Anti-Settling Additive for Solvent-Borne Systems**

### **GENERAL INFORMATION**

M-P-A 60 X is a highly efficient anti-settling and sag-control additive supplied as a soft paste dispersed in xylene.

## **PHYSICAL PROPERTIES**

Composition	organic compound
Color / Form	translucent white, soft paste
Density	0.87 g/cm <sup>3</sup>
Solvent	xylene
Non-volatile content	24 %
Flash point (closed cup)	25 °C (77 °F)

#### **APPLICATIONS**

Anti-settling additive for all solvent-borne systems, best used in industrial finishes containing aromatic solvents. It is also an effective sag-control additive for high-polarity systems and coatings containing high levels of pigment dispersion media.

The optimum addition level for M-P-A 60-X antisettling additive will vary according to the type of formulation. A typical suggested starting level is 0.5%-1.0% by weight as supplied.

## **KEY PROPERTIES**

### M-P-A 60 X anti-settling additive

- provides excellent pigment suspension without affecting apparent viscosity
- suspends pigments in systems diluted to spraying viscosity
- improves control of sag and run-off with satisfactory levelling
- prevents caking in dip tanks, spray spots and storage containers
- helps to control stringiness and cobwebbing, occasionally encountered in spraying
- retards flow in the baking cycle

- enhances pigment wetting and assists colour development
- · supports viscosity stability in storage
- is particularly well suited for hight-speed dispersion equipment
- provides sag control in high-polarity systems, epoxy primers and where high concentrations of dispersants/surfactants are present

### INCORPORATION

High shear, heat and time are required for proper use of M-P-A 60 X anti-settling additive. It should be added at the beginning of the paint dispersion process, preferably by pre-mixing in the solvent/binder blend for about 5 minutes. Other components are then added and high shear is applied to obtain proper dispersion.

For full activation of M-P-A 60 X anti-settling agent a minimum temperature of 43 °C (110 °F) in aromatic and higher polarity systems is required for maximum efficiency.

M-P-A 60 X anti-settling additive can be used in combination with other RHEOX rheological additives such as BENTONE® organoclays or THIXATROL® thixotropes. Further details on incorporation are given in the Elementis Specialties Rheology Handbook.

# **LEVELS OF USE**

The optimum addition level for M-P-A 60-X antisettling additive will vary according to the type of formulation. A typical suggested starting level is 0.5%-1.0% by weight as supplied.

## HANDLING AND SAFETY

More detailed information on handling and safety for each product is included in the relevant material safety data sheet, available for each product.

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## STORAGE RECOMMENDATIONS

Store in a cool, dry location. Store above 40 °F (4 °C). Keep partially used container well sealed to prevent solvent loss.

### **PACKAGING**

M-P-A 60 X additive is available in open head pails and drums. Please contact your local Elementis Specialties representative for the specific packaging and packaging weights available in your region.

## **SHELF LIFE**

M-P-A 60 X has a shelf life of 2 (two) years from date of manufacture.

### **PRODUCT NUMBER**

10868

### **QUALITY ASSURANCE**

Since 1992 the company is a holder of the ISO 9001 / ISO 9002 certificates, which guarantees that all operations are conducted according to the stipulated standards.

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