

## Rheological Additive for Moderate to High Polarity Organic Systems

### GENERAL INFORMATION

BENTONE® 27 rheological additive is an organic derivative of a hectorite clay. It is designed for moderate to high-polarity organic systems and for synthetic binders.

### PHYSICAL PROPERTIES

Composition	organic derivative of a hectorite clay
Color / Form	off-white to white powder
Density	1.8 g / cm <sup>3</sup>
Moisture	max. 3.0 %

### APPLICATIONS

- Adhesives and mastic compounds
- Anti-corrosive paints
- Anti fouling paints
- Cosmetics
- Foundry mould paints
- Gravure and flexographic printing inks
- Industrial finishes
- Plastisols, organosols
- Wash primers

### KEY PROPERTIES

BENTONE® 27 rheological additive

- increases viscosity
- provides thixotropy
- prevents pigment settling during storage
- improves flow and leveling
- controls sagging on vertical surfaces and penetration on porous substrates
- prevents syneresis in thixotropic systems

### INCORPORATION

#### General

Incorporation of BENTONE® 27 in organic systems (e.g. paints) requires high-shear dispersion equipment and a chemical activator.

Two basic incorporation methods can be used:

Addition of BENTONE® 27 as a dry powder for in-situ dispersion and activation

The BENTONE® 27 powder is added directly to the resin/solvent blend and is thoroughly mixed for 10 minutes. A chemical activator (see below) should be added next and mixed for 10 minutes. The pigments and fillers are then added and dispersed with high shear for at least 15 minutes.

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B02 Feb-16

Addition of BENTONE<sup>®</sup> 27 BENTONE<sup>®</sup> 27 as pregel of 5 % - 10 % by weight

The solvent is charged to the mixing tank.

BENTONE<sup>®</sup> 27 powder is added and dispersed under high shear. A chemical activator can then be introduced to optimize gelation (see below).

For incorporation in the full formulation the pregel is added to the resin/solvent mixture with stirring.

Pigments and fillers are then incorporated and dispersed under high shear.

For more details see Rheology Handbook.

#### Suitable dispersion equipment

High-speed disc impellers (Cowles dissolver);  
Ultra-Turrax, pearl-, sand-, ball- and three-roll mills.

#### Chemical activators

Recommended to ensure full activation, i.e. optimum efficiency of BENTONE<sup>®</sup> 27.

Suitable chemical activator	% based on weight of dry BENTONE <sup>®</sup> 27
Methanol / H <sub>2</sub> O (95 / 5)	33 %
Propylene carbonate	33 %
Propylene carbonate / H <sub>2</sub> O (95 / 5)	33 %
Ethanol / H <sub>2</sub> O (95 / 5)	50 %
Acetone / H <sub>2</sub> O (95 / 5)	60 %

## LEVELS OF USE

The level depends on the system in which BENTONE<sup>®</sup> 27 is to be used.

In paints of intermediate or high polarity, typical levels range between 0.2 and 1.0 % BENTONE<sup>®</sup> 27 (dry) based on total system weight. In synthetic resins (epoxy, polyester), quantities to be added are between 0.5 and 1.0 %.

## HANDLING AND SAFETY

Before using this product please consult our Material Safety Data Sheet (MSDS) for information on safe handling and storage.

MSDS can be found on the company website at [www.elementis-specialties-asia.com](http://www.elementis-specialties-asia.com).

## STORAGE RECOMMENDATIONS

Store in a cool, dry location.

## SHELF LIFE

BENTONE<sup>®</sup> 27 has a shelf life of 4 (four) years from date of manufacture.

## QUALITY ASSURANCE

Since 1992 the company is a holder of the ISO 9001 / ISO 9002 certificates, which guarantees that all operations are conducted according to the stipulated standards.

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